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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/724,007	11/28/2000	James L. Kurk	1416.30US01	7252
22865	7590 09/08/2004		EXAMINER	
ALTERA LAW GROUP, LLC 6500 CITY WEST PARKWAY			STAICOVICI, STEFAN	
SUITE 100	2011111111		ART UNIT	PAPER NUMBER
MINNEAPO	S, MN 55344-7704		1732	
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Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	09/724,007	KURK ET AL.				
Office Action Summary	Examiner	Art Unit				
	Stefan Staicovici	1732				
The MAILING DATE of this communication a Period for Reply	appears on the cover sheet	with the correspondence ad	dress			
A SHORTENED STATUTORY PERIOD FOR REF THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a r - If NO period for reply is specified above, the maximum statutory perion - Failure to reply within the set or extended period for reply will, by state Any reply received by the Office later than three months after the mail earned patent term adjustment. See 37 CFR 1.704(b).	N. 1.136(a). In no event, however, may reply within the statutory minimum of t od will apply and will expire SIX (6) M tute. cause the application to become	a reply be timely filed hirty (30) days will be considered timely ONTHS from the mailing date of this co	y. ommunication.			
Status						
1) Responsive to communication(s) filed on 24	May 2004.					
2a) ☐ This action is FINAL . 2b) ☑ The	nis action is non-final.					
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims						
4) Claim(s) 1,2,4-11,29-35 and 37-50 is/are per 4a) Of the above claim(s) is/are withdref 5) Claim(s) 1,2,4-11,29-35 and 37 is/are allower 6) Claim(s) 38,41-43 and 47-50 is/are rejected. 7) Claim(s) 39,40 and 44-46 is/are objected to. 8) Claim(s) are subject to restriction and Application Papers 9) The specification is objected to by the Examination of the drawing(s) filed on is/are: a) and applicant may not request that any objection to the Replacement drawing sheet(s) including the correction of the cor	rawn from consideration. ed. l/or election requirement. ner. ccepted or b) objected to be drawing(s) be held in abeyonetion is required if the drawing	ance. See 37 CFR 1.85(a). ng(s) is objected to. See 37 CF				
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document of: 2. Certified copies of the priority document of: 3. Copies of the certified copies of the priority document of the	nts have been received. nts have been received in iority documents have bee au (PCT Rule 17.2(a)).	Application No n received in this National \$	Stage ,			
Markey (MA)						
Attachment(s) Notice of References Cited (PTO-892)	4) 🔲 latan :	Summany (PTO 442)				
Notice of Traftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date	Paper No	Summary (PTO-413) o(s)/Mail Date Informal Patent Application (PTO- 	-152)			

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DETAILED ACTION

Response to Amendment

1. Applicants' amendment filed May 24, 2004 has been entered. Claims 1, 29 and 38 have been amended. Claims 3, 12-28 and 36 have been canceled. No new claims have been added. Claims 1-2, 4-11, 29-35, 37-50 are pending in the instant application.

Claim Rejections - 35 USC § 112

- 2. The following is a quotation of the second paragraph of 35 U.S.C. 112:
 - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 3. Claims 38-50 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 38, the limitations of a "radius of curvature" (emphasis added) being such as to "accommodate a thickness of polymer composition on said contoured surface section and said adjacent region of the end surface determined by the wetting property of the contoured section surface section and the end surface adjacent region, and by the viscosity of the polymer composition" (emphasis added) is indefinite because infinite combinations exist of a polymer viscosity and mold wetting properties that would result in the same thickness, hence the thus defined radius of curvature is not defined by an upper or lower limit.

Claims 39-50 are rejected as dependent claims.

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Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 38, 41-43, 47 and 49-50 are rejected under 35 U.S.C. 103(a) as being unpatentable over Jansen *et al.* (US Patent No. 5,376,113) in view of Moe et al. (US Patent No. 6,174,331 B1) and in further view of Stockum (US Patent No. 4,135,867) and Dreibelbis *et al.* (US Patent No. 5,728,340).

Jansen *et al.* ('113) teach the basic claimed mandrel for making a heart valve (valve prostheses), said mandrel (7) having a plurality of ridges containing therebetween contoured surfaces (5) for forming polymer leaflets of said heart valve (valve prostheses) and further including an edge separating a top flat surface (8) from said contoured surfaces (5), said edge corresponding to free edges of said heart valve (valve prostheses) (see Figure 1).

Regarding claims 38 and 50, Jansen *et al.* ('113) do not teach a dip molding mandrel having a curved edge (radius of curvature). Moe *et al.* ('331) teach a heart valve obtained by dip molding, said heart valve having polymer leaflets which exhibit a radius of curvature and an increased thickness at the edge (see col. 3, lines 50-60; col. 6, lines 31-51 and Figure 6A). Further, it should be noted that it is well known that in a dip molding process, as evidenced by Stockum ('867), a radius of curvature on the mandrel provides for improved releasability of the molded article (see Abstract). It should be noted that the teachings of Stockum ('867) were

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employed to show that it is well known that in a dip molding process a radius of curvature on the mandrel provides for improved releasability of the molded article.

Further regarding claims 38 and 50, although Jansen et al. ('113) in view of Moe et al. ('331) and in further view of Stockum ('867) teach a dipping mold, Jansen et al. ('113) does not teach that the radius of curvature of the edge is determined by the polymer viscosity and the wetting property of the mandrel. However, it is well known in the art that in a dipping process, the film thickness retained on the mold is determined by the wetting properties of the mold and the polymer viscosity as evidenced by Dreibelbis et al. ('340) who teach that for a given wetting condition the viscosity is preferably within a determined range in order for the dipping process to function (see col. 3, lines 30-40). Therefore, it would have been obvious for one of ordinary skill in the art to have determined an optimum resin viscosity for a given wetting condition as taught by Dreibelbis et al. ('340) for the mandrel of Jansen et al. ('113) in view of Moe et al. ('331) and in further view of Stockum ('867) because, Dreibelbis et al. ('340) specifically teach that for a given wetting condition the viscosity is preferably within a determined range in order for the dipping process to function and also because it is well known that a film thickness retained by a mandrel in a dipping process is determined by the resin viscosity and wetting properties of the mandrel.

In regard to claims 41-43, Figure 1 of Jansen *et al.* ('113) teach that the angle between the top surface (8) and the contoured surfaces (5) is no larger than 90 degrees.

Specifically regarding claim 47, Figure 1 of Jansen et al. ('113) teach a male mandrel.

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Regarding claims 49 and 50, Jansen et al. ('113) do not teach a dip molding mandrel having a protruding portion away from the edge. Moe et al. ('331) teach a heart valve obtained by dip molding, said heart valve having polymer leaflets which exhibit an increased thickness at the edge (see col. 3, lines 50-60 and col. 6, lines 31-51). It is submitted that a dip mold used to make such a configuration includes a protruding portion away from the edge in order to increase the thickness of the edge, hence it is submitted that the dip mold (mandrel) of Moe et al. ('331) includes a protruding portion away from the edge. Therefore, it would have been obvious for one of ordinary skill in the art to have provided a protruding portion away from the edge as taught by Moe et al. ('331) in the dip mold of Jansen et al. ('113) in view of Stockum ('867) and Dreibelbis et al. ('340) because, Moe et al. ('331) specifically teach that a thicker leaflet edge provides for an improved heart valve due to an increased strength to compressive loading.

6. Claims 38, 48 and 50 are rejected under 35 U.S.C. 103(a) as being unpatentable over Pierce *et al.* (US Patent No. 4,364,127) in view of Moe et al. (US Patent No. 6,174,331 B1 and in further view of Stockum (US Patent No. 4,135,867) and Dreibelbis *et al.* (US Patent No. 5,728,340).

Pierce et al. ('127) teach the basic claimed mandrel for making a heart valve (valve prostheses), said mandrel (32) having a plurality of ridges extending between contoured surfaces which form scallop regions (30) of said heart valve (14) (see Figures 1 and 6). Further, Pierce et al. ('127) teach a top surface (40) formed by shims (35) that define a sharp edge separating the contoured surfaces (see Figures 10 and 11).

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Regarding claims 38 and 50, Pierce *et al.* ('127) do not teach a dip molding mandrel having a curved edge (radius of curvature). Moe *et al.* ('331) teach a heart valve obtained by dip molding, said heart valve having polymer leaflets which exhibit a radius of curvature and an increased thickness at the edge (see col. 3, lines 50-60; col. 6, lines 31-51 and Figure 6A). Further, it should be noted that it is well known that in a dip molding process, as evidenced by Stockum ('867), a radius of curvature on the mandrel provides for improved releasability of the molded article (see Abstract). It should be noted that the teachings of Stockum ('867) were employed to show that it is well known that in a dip molding process a radius of curvature on the mandrel provides for improved releasability of the molded article.

Further regarding claims 38 and 50, although Pierce et al. ('127) in view of Moe et al. ('331) and in further view of Stockum ('867) teach a dipping mold, Pierce et al. ('127) does not teach that the radius of curvature of the edge is determined by the polymer viscosity and the wetting property of the mandrel. However, it is well known in the art that in a dipping process, the film thickness retained on the mold is determined by the wetting properties of the mold and the polymer viscosity as evidenced by Dreibelbis et al. ('340) who teach that for a given wetting condition the viscosity is preferably within a determined range in order for the dipping process to function (see col. 3, lines 30-40). Therefore, it would have been obvious for one of ordinary skill in the art to have determined an optimum resin viscosity for a given wetting condition as taught by Dreibelbis et al. ('340) for the mandrel of Pierce et al. ('127) in view of Moe et al. ('331) and in further view of Stockum ('867) because, Dreibelbis et al. ('340) specifically teach that for a given wetting condition the viscosity is preferably within a determined range in order for the

dipping process to function and also because it is well known that a film thickness retained by a mandrel in a dipping process is determined by the resin viscosity and wetting properties of the mandrel.

In regard to claim 48, Pierce et al. ('127) teach a female mandrel.

Allowable Subject Matter

- 7. Claims 1-2, 4-11, 29-35 and 37 are allowed.
- 8. Claims 39-40 and 44-46 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Response to Arguments

9. Applicant's arguments filed May 24, 2004 have been considered but are moot in view of the new ground(s) of rejection.

Conclusion

- 10. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.
- 11. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Stefan Staicovici, Ph.D. whose telephone number is (571) 272-1208. The examiner can normally be reached on Monday-Friday 9:30 AM to 6:00 PM.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Michael P. Colaianni, can be reached on (571) 272-1196. The fax phone number for

the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent

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system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Stefan Staicovici, PhD

Primary Examiner

Hefan Daisonci

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September 7, 2004